



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3787-1
Job Sheet 187001



Part No: D3787-1

Job Qty: 12 ea 11 DAS 21 9-89

Part Name: Foot



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/23/18

Job Tracking No:

Due Date: 12/17/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV A IPP Rev:A 08-05-20 new issue DD verified by: LL IPP Rev:B 08-06-17 rev.A as per dwg DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	12/17/18	12/17/18	0.00	0.00	Start Up Stores/Pkg-2		
100	Purchasing	12 pcs	12/17/18	12/17/18	0.00	0.00	Purchasing	10041841	
110	Packaging	12 pcs	12/17/18	12/17/18	0.00	0.00	Packaging2		
120	QC	12 pcs	12/17/18	12/17/18	0.00	0.00	QC6		
130	Mill Conv	12 pcs	12/17/18	12/17/18	0.00	1.43	Conv Mill 1		
140	QC	12 pcs	12/17/18	12/17/18	0.00	0.00	QC5		
150	Packaging	12 pcs	12/17/18	12/17/18	0.00	0.00	Packaging3-1	57253	
160	QC21-SA	12 Ea	12/17/18	12/17/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MS22034-1B	Adapter,Quick Disconnect D3787-1	12 Ea (1 ea)	90-Start up Operation	5140236

CCX12

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MS22034-1B	12	0	0

Part Specifications

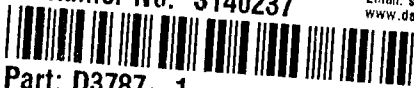
Specifications could not be found.

Plex 11/23/18 1:36 PM dart.lavoie.chantal



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S140237



Part: D3787-1

Job No: 187001

Serial No/Batch: S140237

Revision:

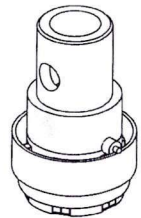
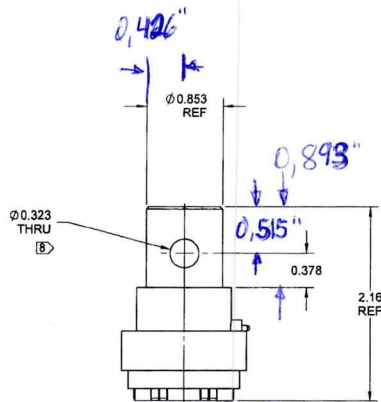
Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/24/10

SPECIFICATION CONTROL DRAWING



DART PART NUMBER	MILITARY PART NUMBER	BHT PART NUMBER	STUD DIAMETER	FOOT HEIGHT
D3787-1	MS22034-1B	205-070-786-001	Ø0.853	2.16

RELEASED

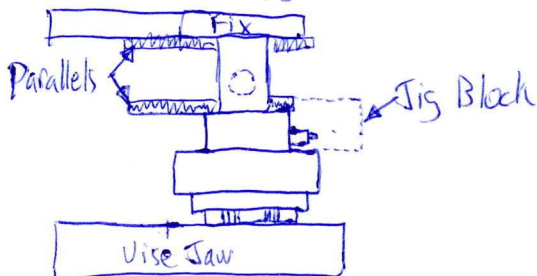
D3787-1 FOOT

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.13 lbs
 - 8) DRILL: Ø0.323 HOLE 0.378 FROM SHOULDER, TOUCH UP WITH ALODINE AFTER DRILLING

REV.	NEW ISSUE	DESCRIPTION	HS	08.06.04
DESIGN	HS		BY	DATE
DRAWN	HS			
CHECKED	HS			
MFG. APPR.	HS			
APPROVED	HS			
DE APPR.	HS			
DATE	08.06.04			

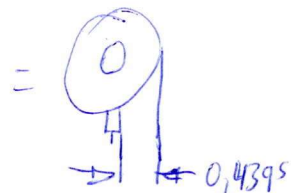
Set-up for drilling hole.

1- use 7/8" Parallels and clamp part with parallels under 0.853 diam.



2- use Jig block to set alignment of Pin 90° to hole to be drilled!

~~1.063 = 0.5315~~
~~0.853 = 0.0915~~





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Tel (613) 632-5200

PURCHASE ORDER PO041841

Supplier: BCI001-VC
B C Industrial
14 Old Forest
Kirkland
QC
H9J 2Z8 Canada
Phone: 514-585-8907

PO No: PO041841
PO Date: 11/23/18
Due Date: 12/19/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments: *Revised*

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	187001	MS22034-1B			Adapter, Quick Disconnect D3787-1 receive ea	Firmed	-	12/19/18	12 pcs	0 pcs	12 pcs	\$69.95 <i>51 9-89</i>	\$839.40
Grand Total:													\$839.40

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A016 PERSONNEL QUALIFICATION
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A032 DOCUMENT SPECIAL REQUIREMENTS
A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO041841

Supplier: BCI001-VC
B C Industrial
14 Old Forest
Kirkland
QC
H9J 2Z8 Canada
Phone: 514-585-8907

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041841
PO Date: 11/23/18
Due Date: 11/30/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

E-MAILED
NOV 26 2018

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	187001	MS22034-1B			Adapter,Quick Disconnect D3787-1 receive ea	Firmed	-	11/30/18	12 pcs	0 pcs	12 pcs	\$66.1994/pcs	\$794.39

Grand Total: \$794.39

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A016 PERSONNEL QUALIFICATION
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A032 DOCUMENT SPECIAL REQUIREMENTS
A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

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Plex 11/23/18 3:54 PM dart.tsimiklis.chrisoula

Dec 20 2018

Packing Slip

PS181220DA

Livrer a/Ship to:

Dart Aerospace Ltd
1270 Aberdeen
Hawksbury, Ont
K6A 1K7

Votre PO# 41841 ✓

Description	Livrer/Ship	B/O
1. adapter quick disconnect MS22034-1B ✓	12 ✓	0

DAS
61
9-89

BC Industrial.... 14 Old Forest....Kirkland, Quebec.. H9J2Z8
Phone 514-585-8907 bcpc1@videotron.ca

BC Industrial..... 14 Old Forest....Kirkland....Quebec....H9J-2Z8....Canada

Phone 514-585-8907

Email bcpc1@videotron.ca

Certificate of Compliance

Dec 20 2018

Dart Aerospace Ltd
1270 Aberdeen
Hawksbury, Ont
K6A 1K7

Att: Chantal Lavoie

This is to confirm that the parts delivered on our

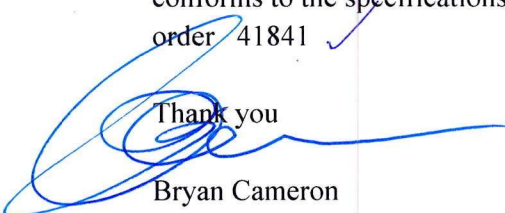
PS181220DA

adapter quick disconnect MS22034-1B ✓

DAS
61
9-89

conforms to the specifications outlined on your purchase
order 41841 ✓

Thank you


Bryan Cameron

#TPS/GST-14264062

#TVQ/PST-1021696907

Terms 2%10 Net 30